5

CLAIMS

What is claimed is:

- 1. A leak detection system for a flowing electrolyte battery comprising:
- at least one containment member associated with at least one of a stack of a flowing electrolyte battery and an electrolyte reservoir of a flowing electrolyte battery; and
 - means for sensing a fluid leak within the containment member.
- 2. The system of claim 1 wherein the sensing means comprises:
- at least one switch comprising a first plate and a second plate, wherein fluid within the containment member serves to electrically couple the first plate to the second plate, to, in turn, close the switch;
- a controller associated with the switch, the controller capable of sensing the condition of the switch; and
 - a connector electrically associating the switch and the controller.
- 3. The system of claim 2 wherein the sensing means further comprises:
 - a resistor positioned in parallel to the switch.
- 4. The system of claim 2 wherein the at least one switch comprises a plurality of switches positioned in parallel.

20

5

- 5. The system of claim 1 wherein the at least one containment member comprises:
 - at least one stack leak containment member associated with at least one stack; and
- at least one electrolyte reservoir leak containment member associated with at least one reservoir.
- 6. The system of claim 5 wherein the sensing means is capable of sensing a leak in each of the stack leak containment member and the at least one electrolyte reservoir leak containment member.
- 7. A leak detection system for a flowing electrolyte battery comprising:
- at least one containment member associated with at least one of a stack of a flowing electrolyte battery;
- at least one containment member associated with an electrolyte reservoir of a flowing electrolyte battery; and
- means for sensing a fluid leak within one of the containment members, wherein the sensing means comprises:
 - at least one sensor having at least one switch positioned within one of the containment members such that a leak collecting in the respective containment member triggers the switch;
 - at least one controller associated with the sensor; and
 - a connector associated with each of the sensor and controller.
- 8. The leak detection system of claim 7 wherein the sensor includes a plurality of switches;

20

- 9. The leak detection system of claim 8 wherein the plurality of switches are positioned substantially in parallel.
- The leak detection system of claim 7 wherein the sensor includes at least one resistorpositioned in parallel with the at least one switch.
 - 11. The leak detection system of claim 7 wherein the controller includes a means for signaling the condition of the sensor to a user.
 - 12. A method for detecting leaks in a flowing electrolyte battery comprising the steps of:
 - providing at least one containment member for at least one of the stack and the reservoir;
 - providing at least one sensor;
 - positioning at least one sensor such that a leak collected in the at least one containment member triggers the sensor;
 - providing a controller; and
 - associating the controller with the at least one sensor, such that the controller is capable of electrically communicating with the sensor.
 - 13. The method of claim 12 wherein the step of providing at least one containment member comprises the steps of:
 - providing a stack containment member;
 - positioning the stack containment member such that a leak from the stack is collected by

 $\mathbf{x} = \mathbf{0}$

the stack containment member;

- providing a reservoir containment member; and

- positioning the reservoir containment member such that a leak from the reservoir containment member is collected by the reservoir containment member.

5

- 14. The method of claim 13 wherein the step of providing a sensor comprises the steps of:
 - providing a sensor for the stack containment member; and
 - providing a sensor for the reservoir containment member.

- 15. The method of claim 14 wherein the step of positioning the at least one sensor comprises the steps of:
- positioning a sensor in the stack containment member such that a leak collected in the stack containment member triggers the sensor; and
- positioning a sensor in the reservoir containment member such that a leak collected in the reservoir containment member triggers the sensor.
- 16. The method of claim 12 further comprising the step of sensing a fluid leak.
- 17. The method of claim 16 further comprising the step of determining the type of fluid leak.

20